

**WINDOW FLASHING SYSTEM  
INSTALLATION INSTRUCTIONS**

**FOR**

**PUNCHED WINDOW OPENINGS  
WITH LOOSE STEEL LINTELS**

Offered By:

**EXO-TEC Manufacturing, Inc.**

**22 Washington Street**

**Stoughton, MA 02072**

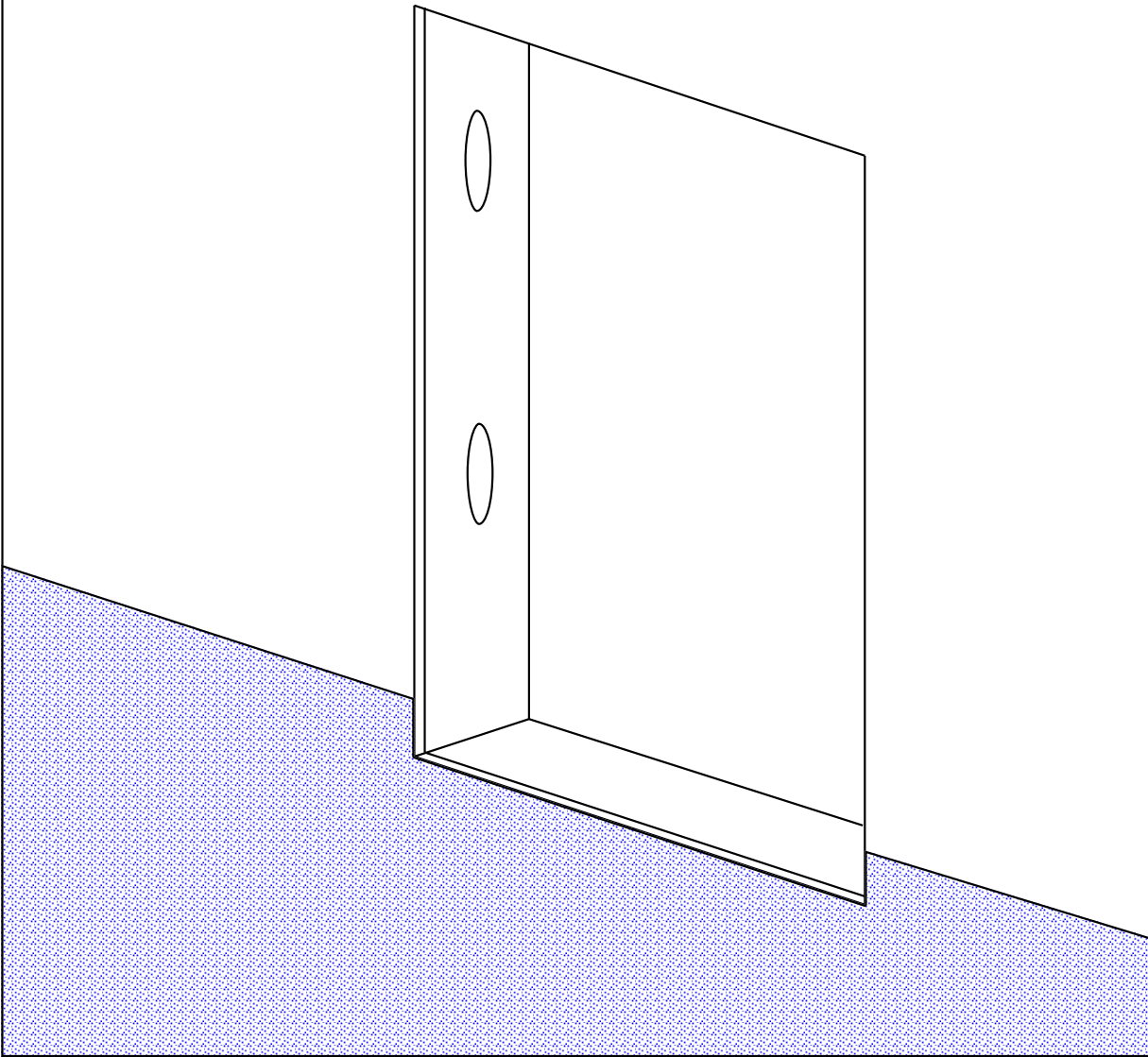
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**Fax ( 781 ) 344-9823**

**<http://www.exo-tec.biz>**

**E-Mail: [len@exo-tec.biz](mailto:len@exo-tec.biz)**

1.) INSTALL THE WATER, AIR  
OR AIR / VAPOR BARRIER  
TO VICINITY OF THE  
WINDOW SILL HEIGHT.



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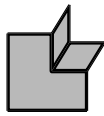
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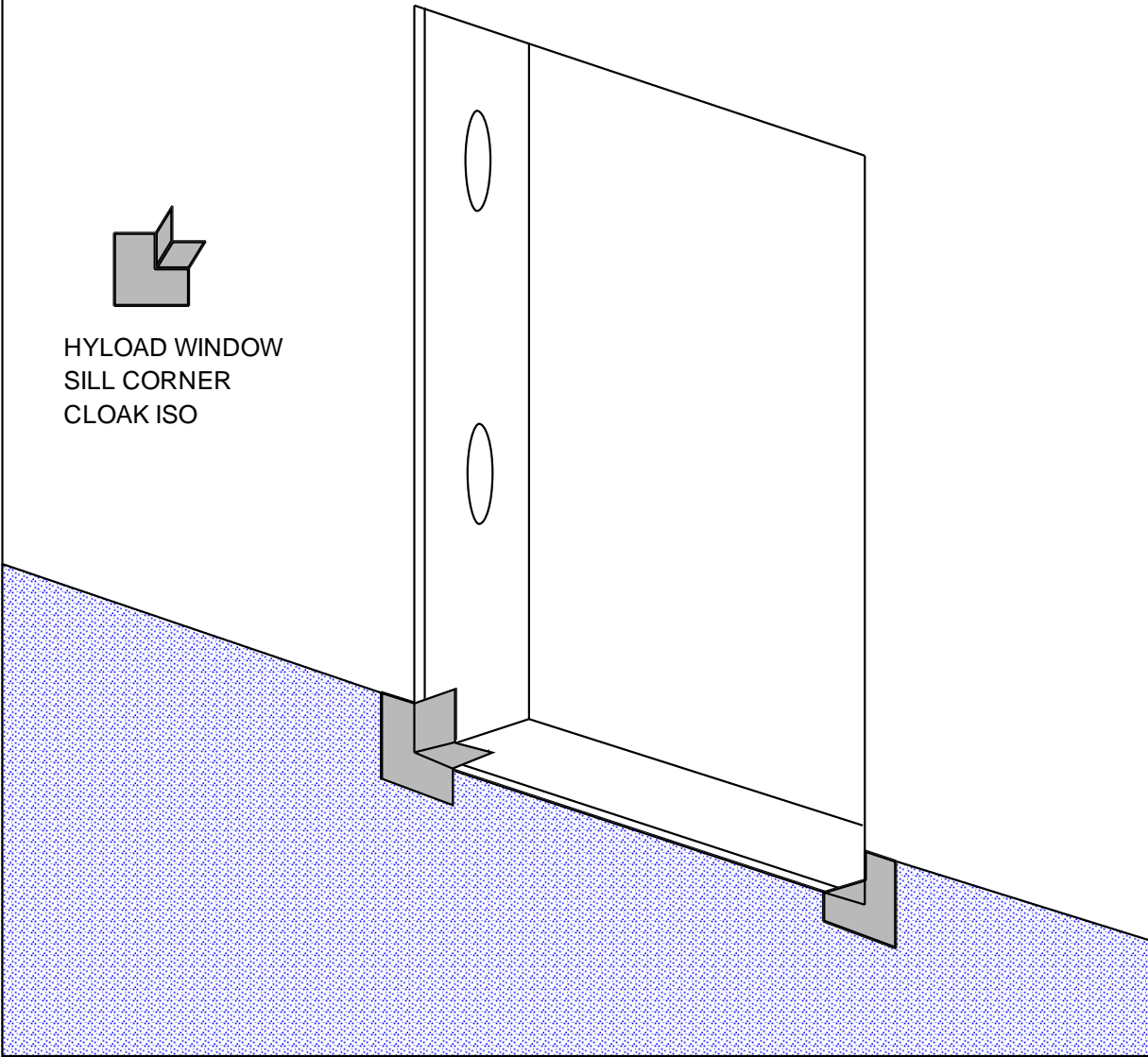
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WINDOW FLASHING SYSTEM INSTALLATION: STEP 1

2.) INSTALL HYLOAD WINDOW  
SILL CORNER CLOAKS IN A FULL  
BED OR WITH A CONTINUOUS  
PERIMETER BEAD OF HYLOAD  
ADHESIVE.



HYLOAD WINDOW  
SILL CORNER  
CLOAK ISO



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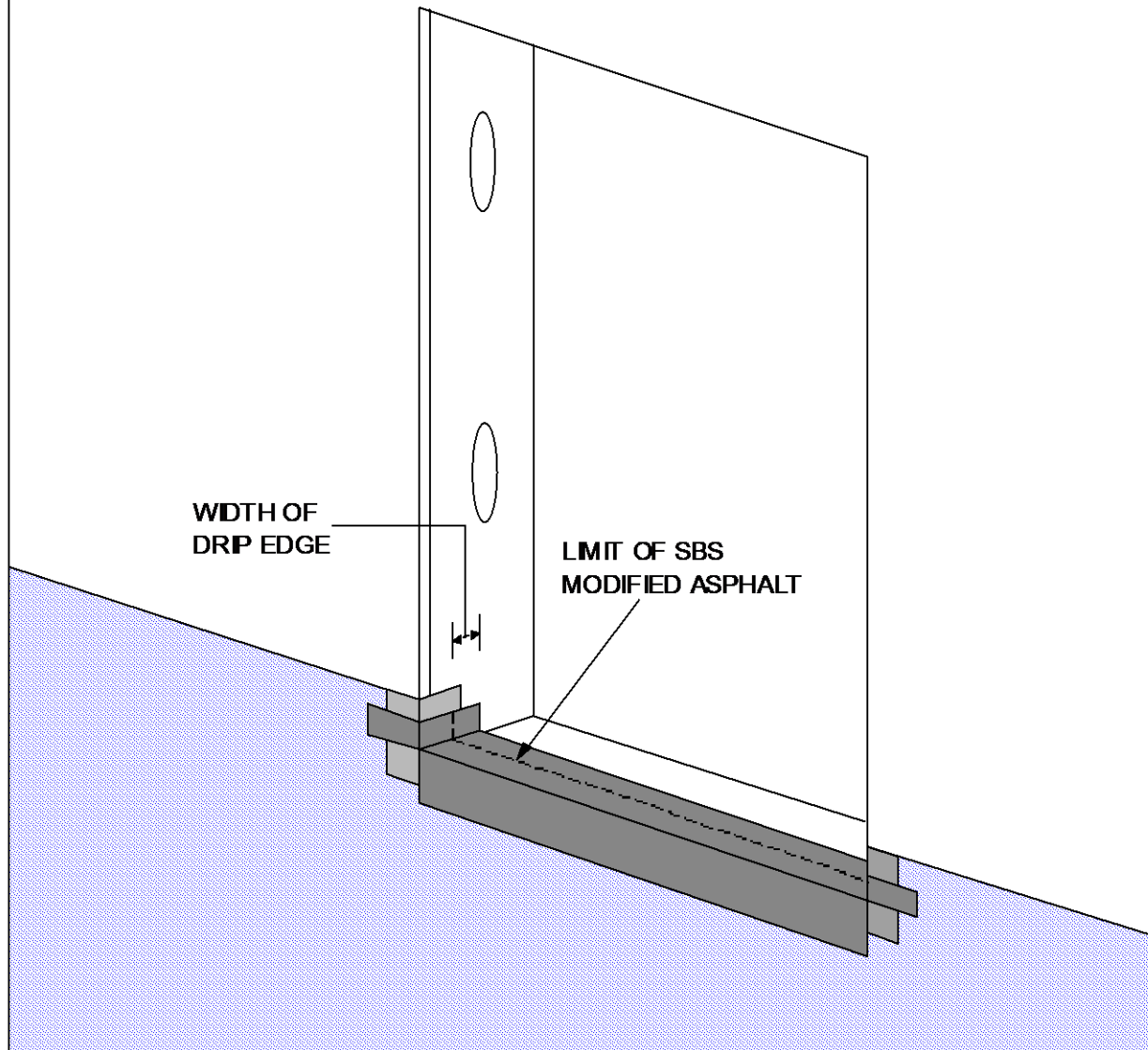
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WINDOW FLASHING SYSTEM INSTALLATION: STEP 2

3.) **INSTALL HYLOAD S/A FLASHING WITH DRIP EDGE AT THE WINDOW SILL WITH THE INNER EDGE OF THE DRIP EDGE AT THE APPROXIMATE LOCATION OF THE BACK EDGE OF THE WINDOW.**

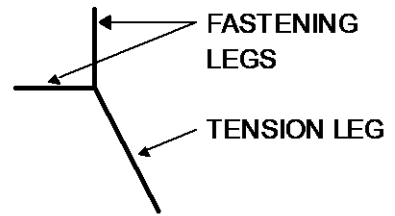


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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 3**

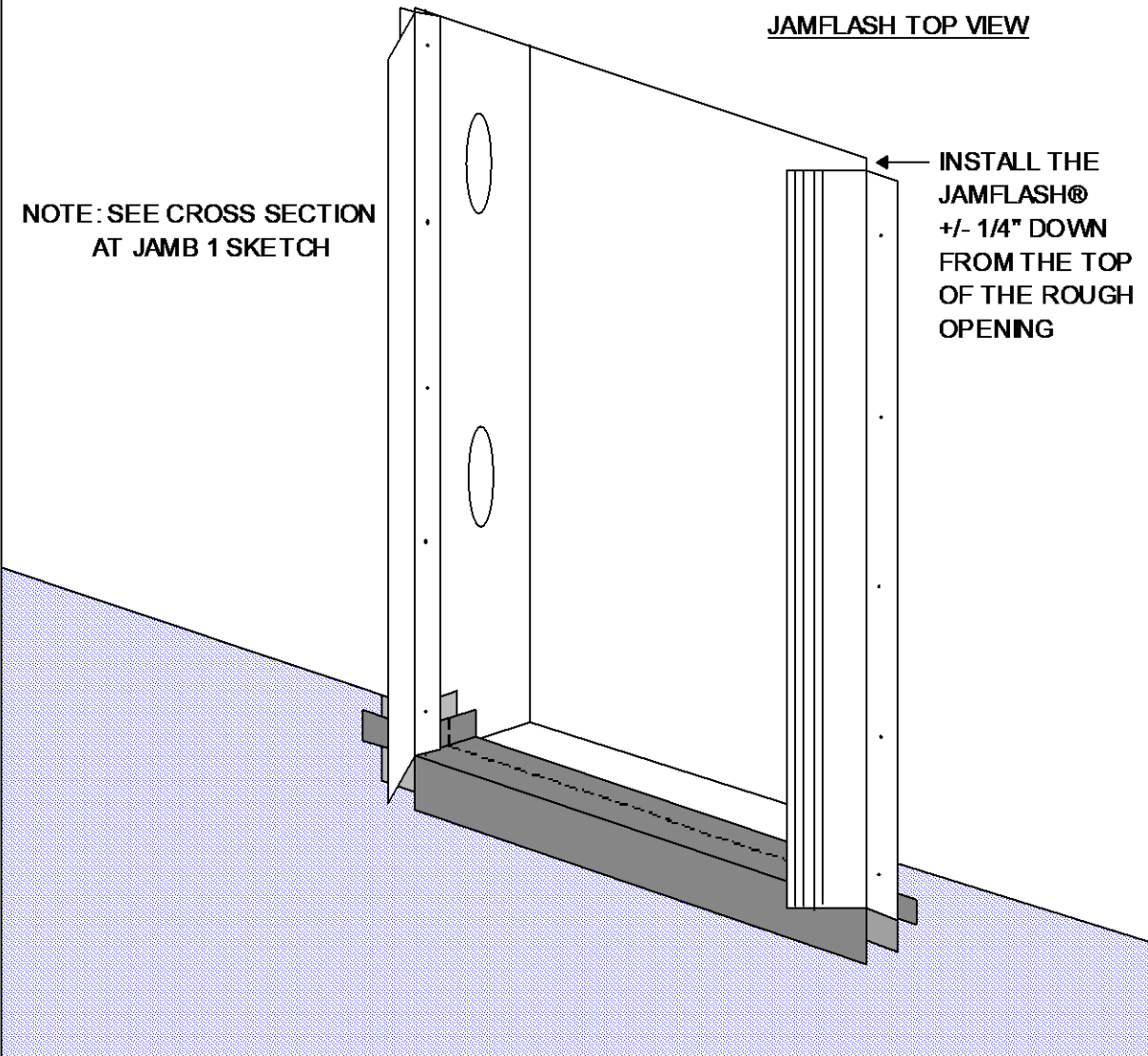
4.) **INSTALL JAMFLASH® BY SEATING IT TIGHTLY TO THE JAMB AND SHEATHING THEN FASTENING IT WITH CORROSION RESISTANT, PANCAKE HEAD, SELF-TAPPING SCREWS AT 12" O.C. ON BOTH FASTENING LEGS**



JAMFLASH TOP VIEW

NOTE: SEE CROSS SECTION AT JAMB 1 SKETCH

INSTALL THE JAMFLASH® +/- 1/4" DOWN FROM THE TOP OF THE ROUGH OPENING



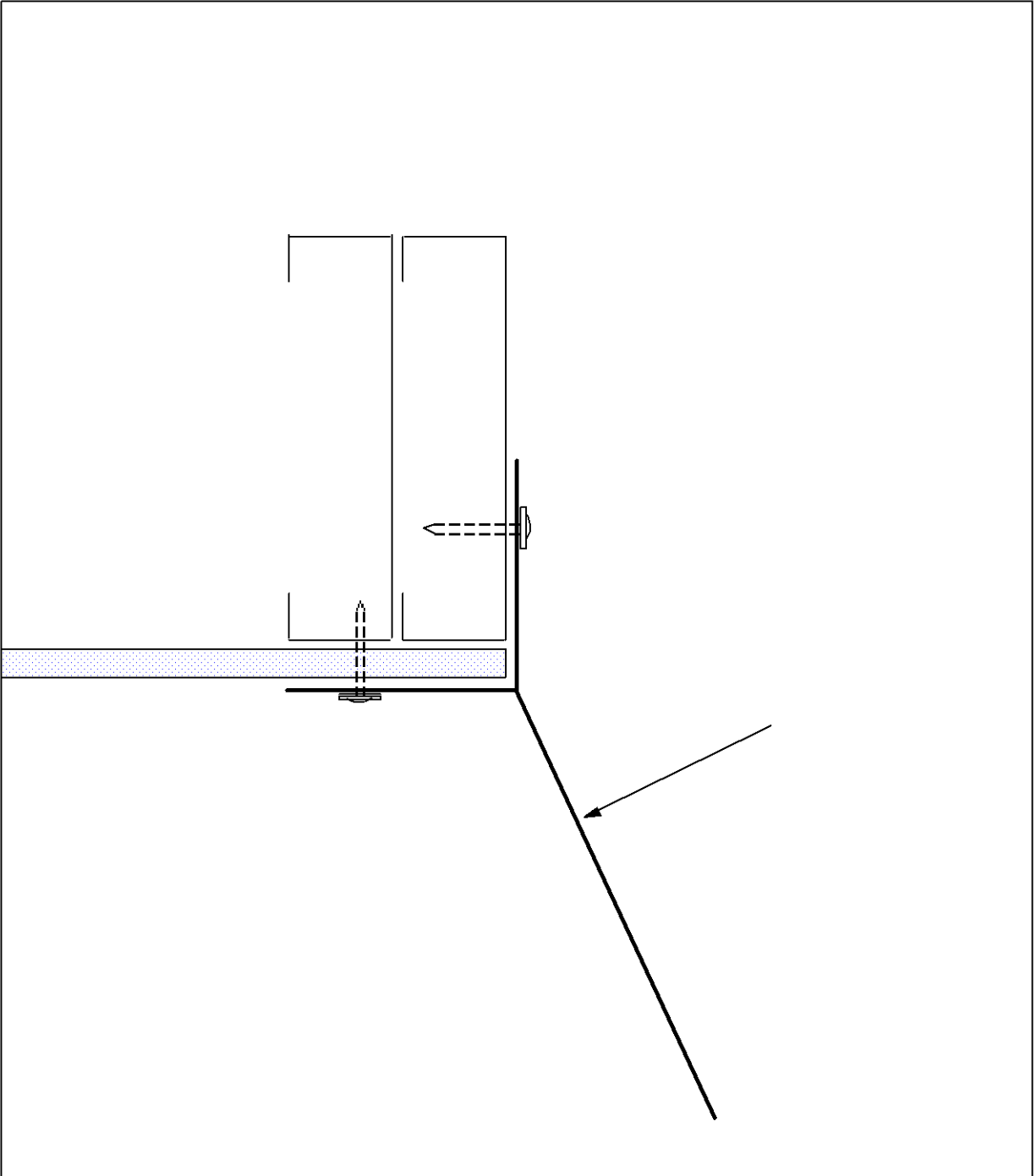
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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 4**



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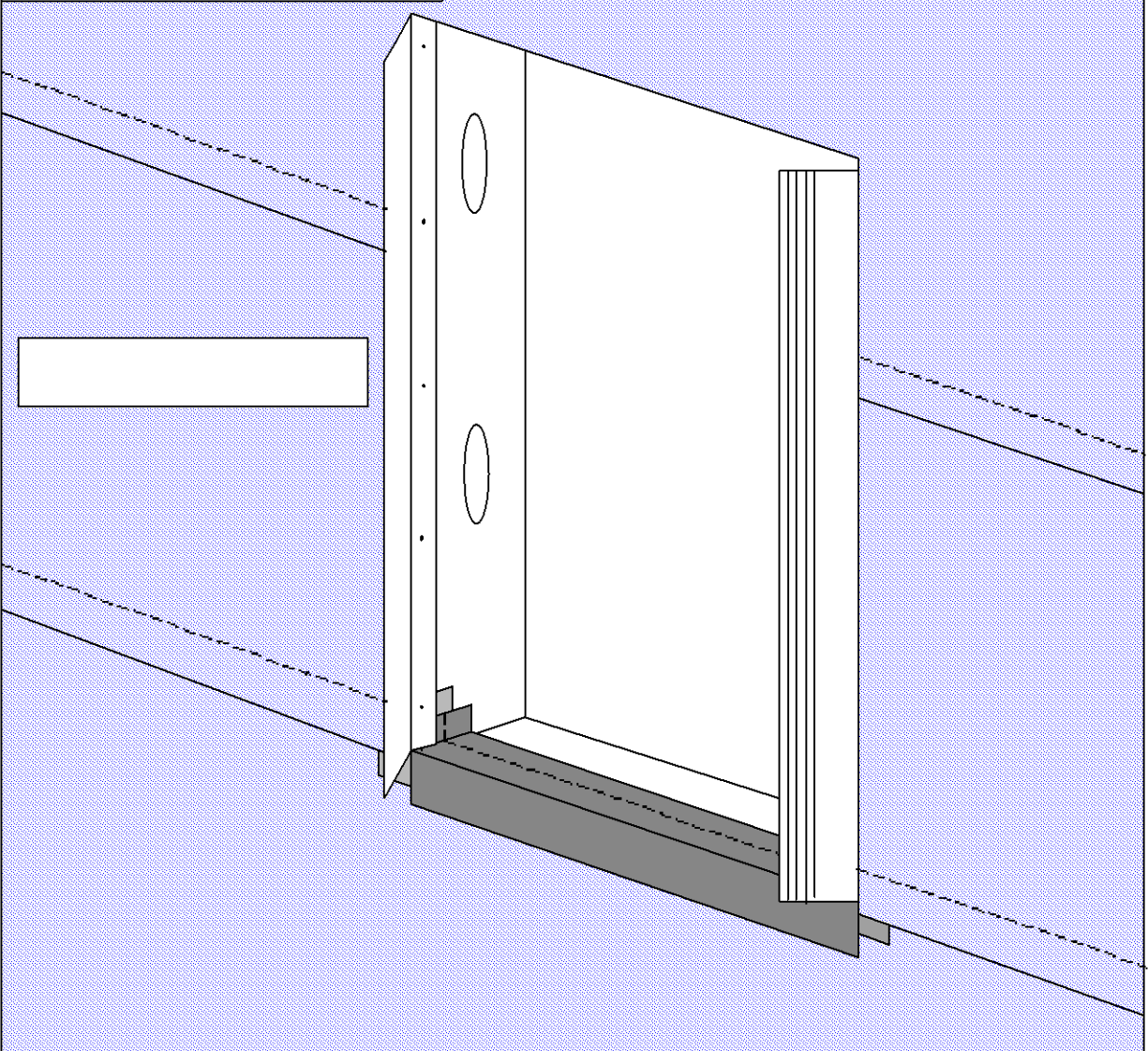
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**WINDOW FLASHING SYSTEM INSTALLATION: SECTION AT JAMB 1**

5.) INSTALL THE WATER, AIR OR AIR / VAPOR BARRIER UP AND OVER THE WINDOW. LAP OVER THE CAVITY FACE FASTENING LEG OF THE JAMFLASH.



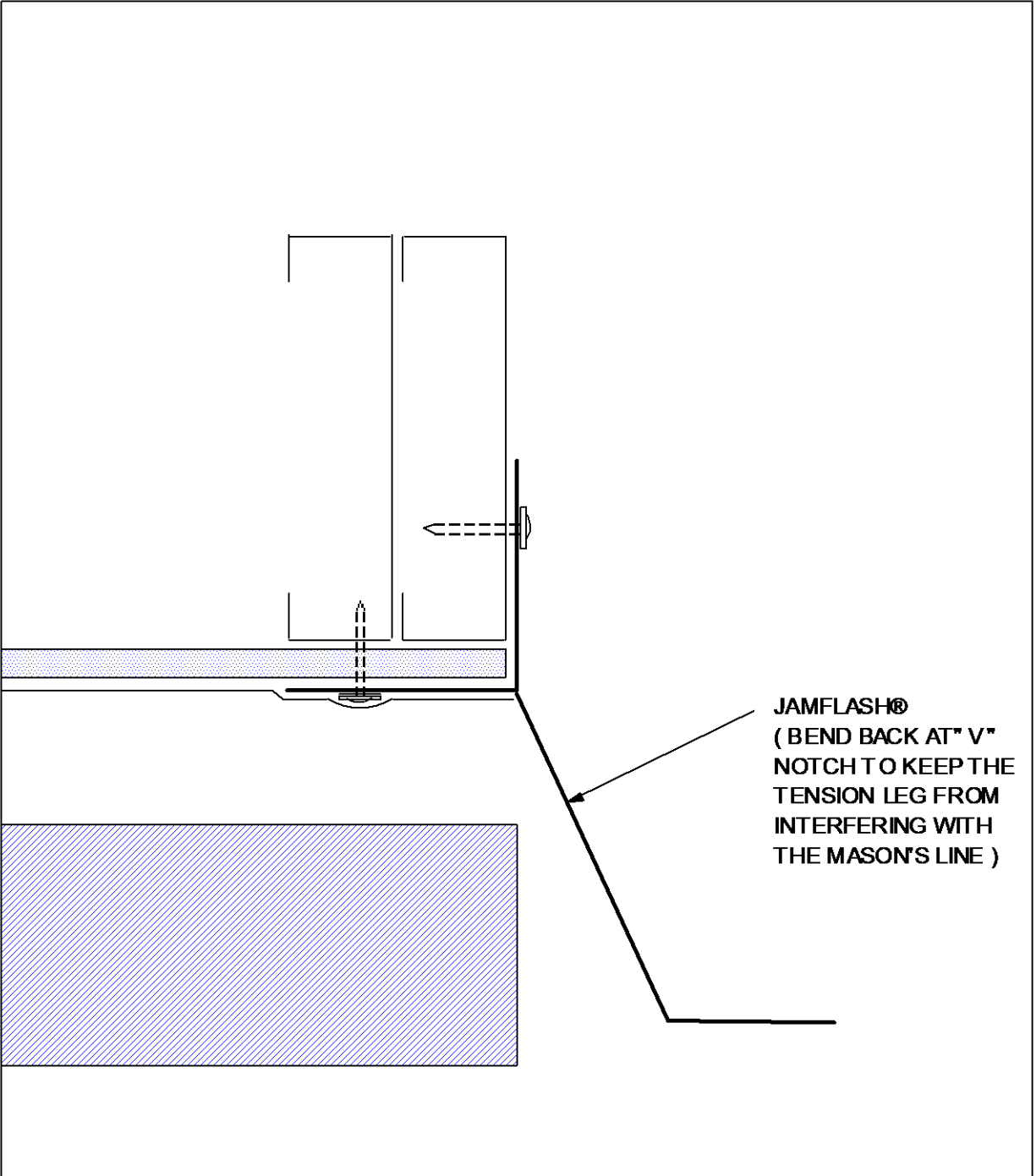
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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 5**



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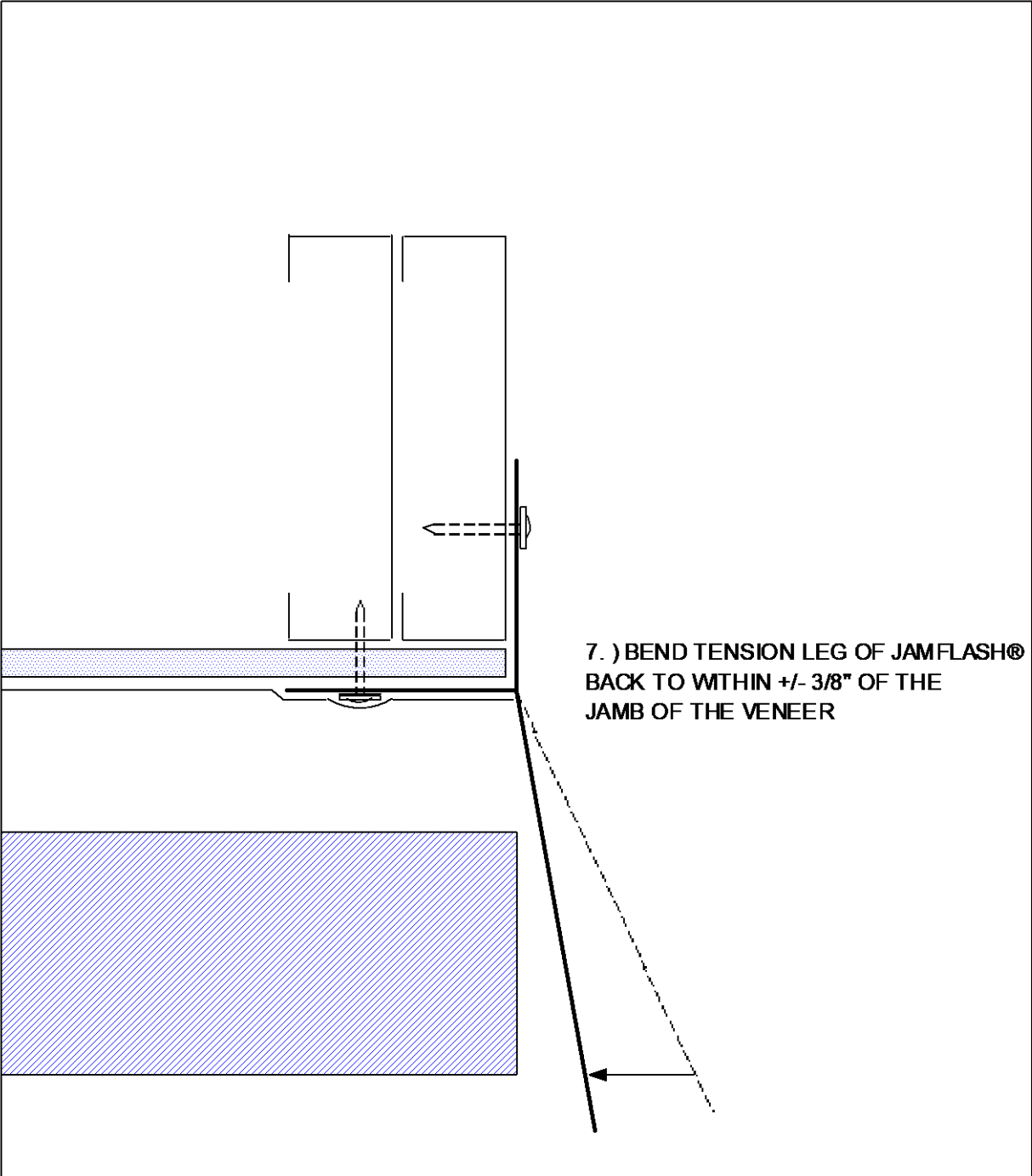
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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 6**





7.) BEND TENSION LEG OF JAMFLASH®  
BACK TO WITHIN +/- 3/8" OF THE  
JAMB OF THE VENEER

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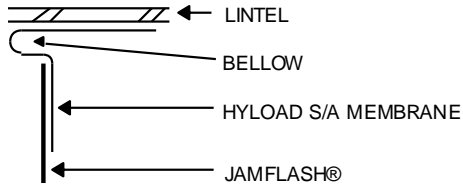
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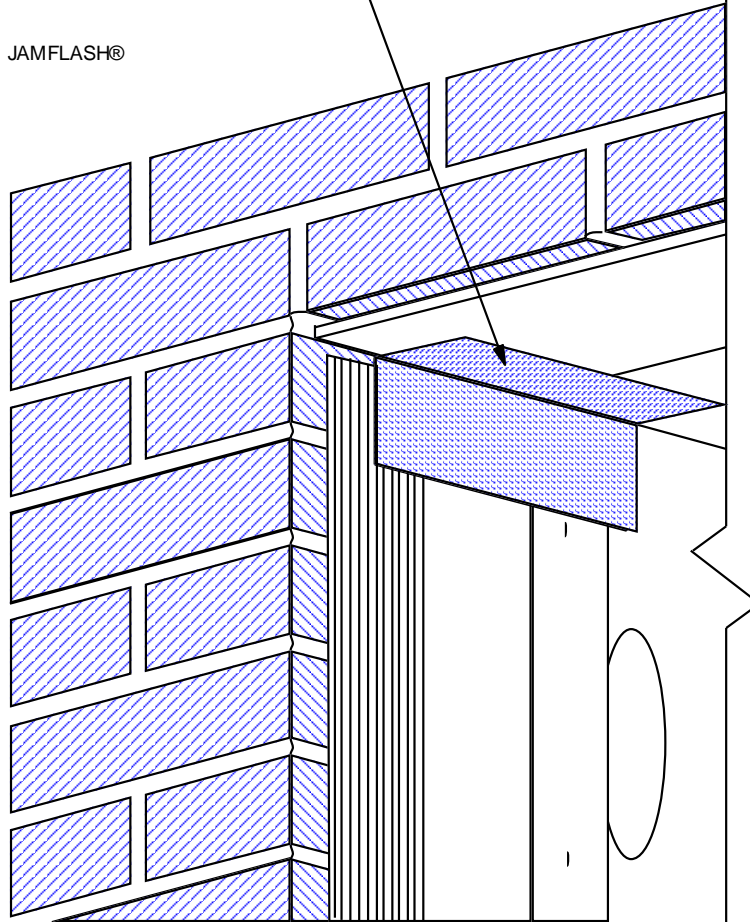
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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 7**

8.) APPLY A 6" WIDE STRIP OF HYLOAD SELF ADHERING MEMBRANE FLASHING TO THE JUNCTION OF THE JAMFLASH® AND THE LOOSE LINTEL AT THE HEAD OF THE OPENING. RELEASE THE PRESSURE ON THE JAMFLASH® TO ALLOW IT TO SPRING BACK TO ITS NATURAL SHAPE. A "BELLOW" WILL OCCUR IN THE HYLOAD FLASHING MEMBRANE AT THE 1/4" GAP BETWEEN THE TOP OF THE FLASHING AND BOTTOM OF THE LINTEL.



**BELLOW DETAIL**



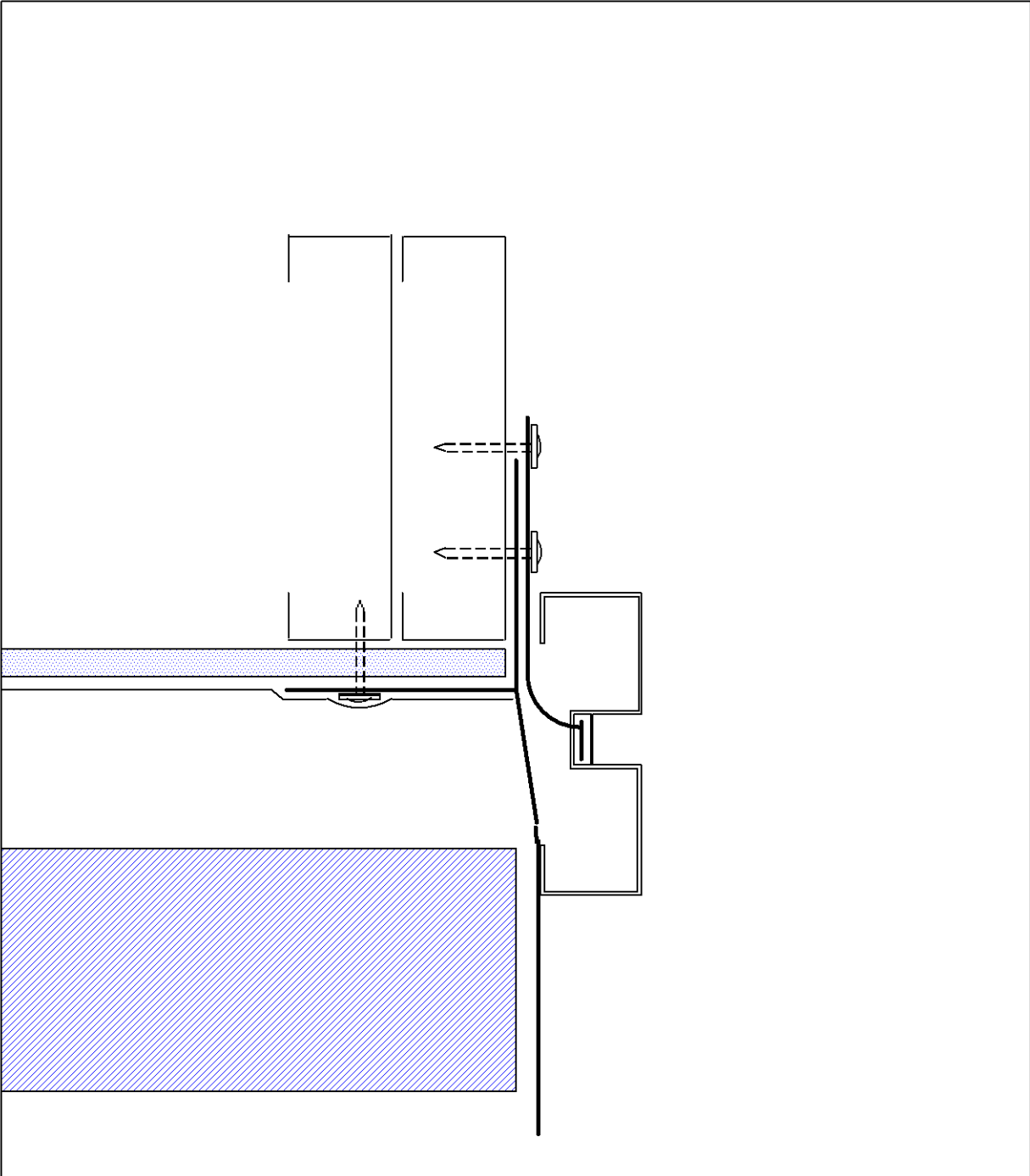
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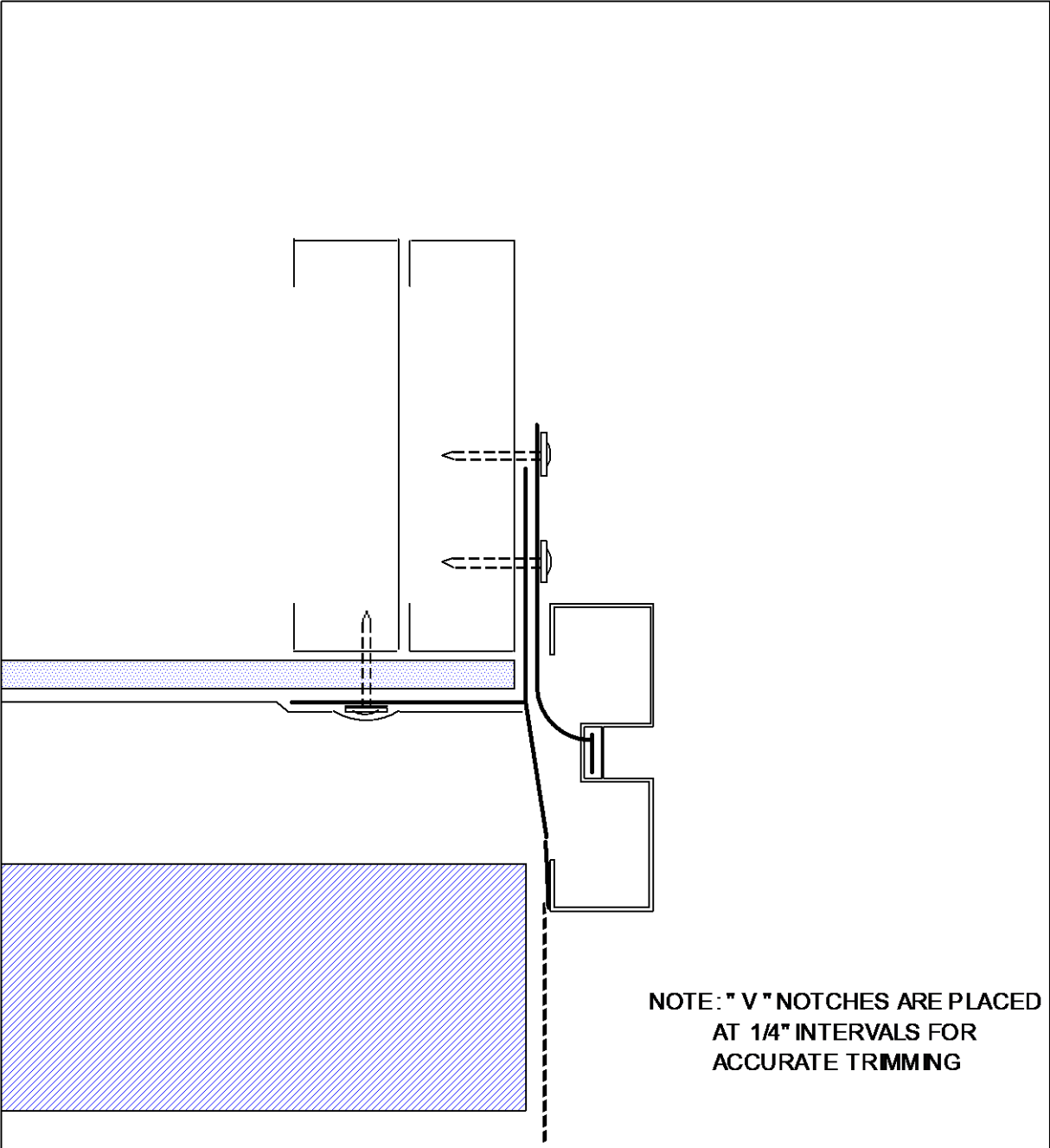
WINDOW FLASHING INSTALLATION: STEP 8



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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 9**

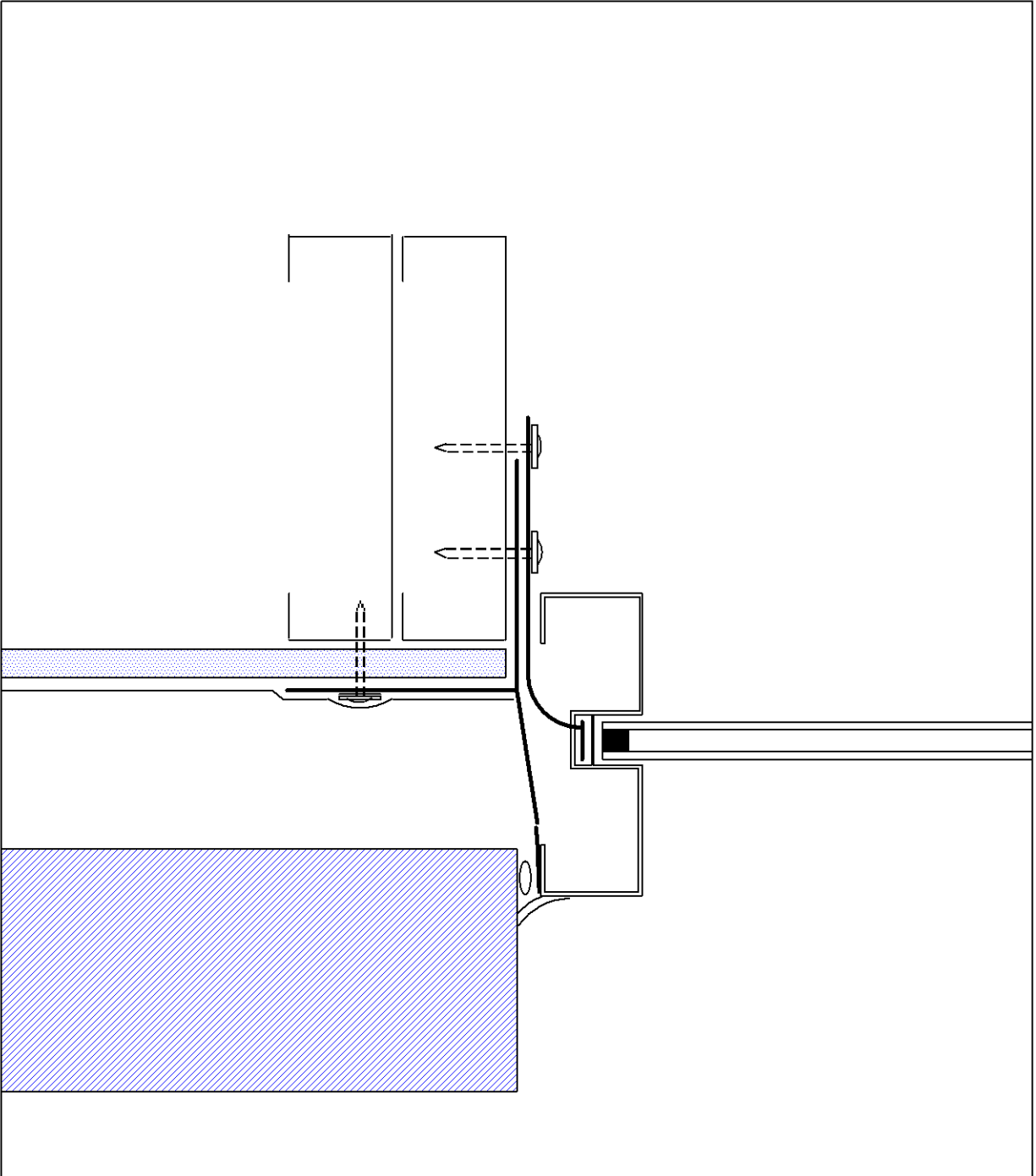


NOTE: " V " NOTCHES ARE PLACED  
AT 1/4" INTERVALS FOR  
ACCURATE TRIMMING

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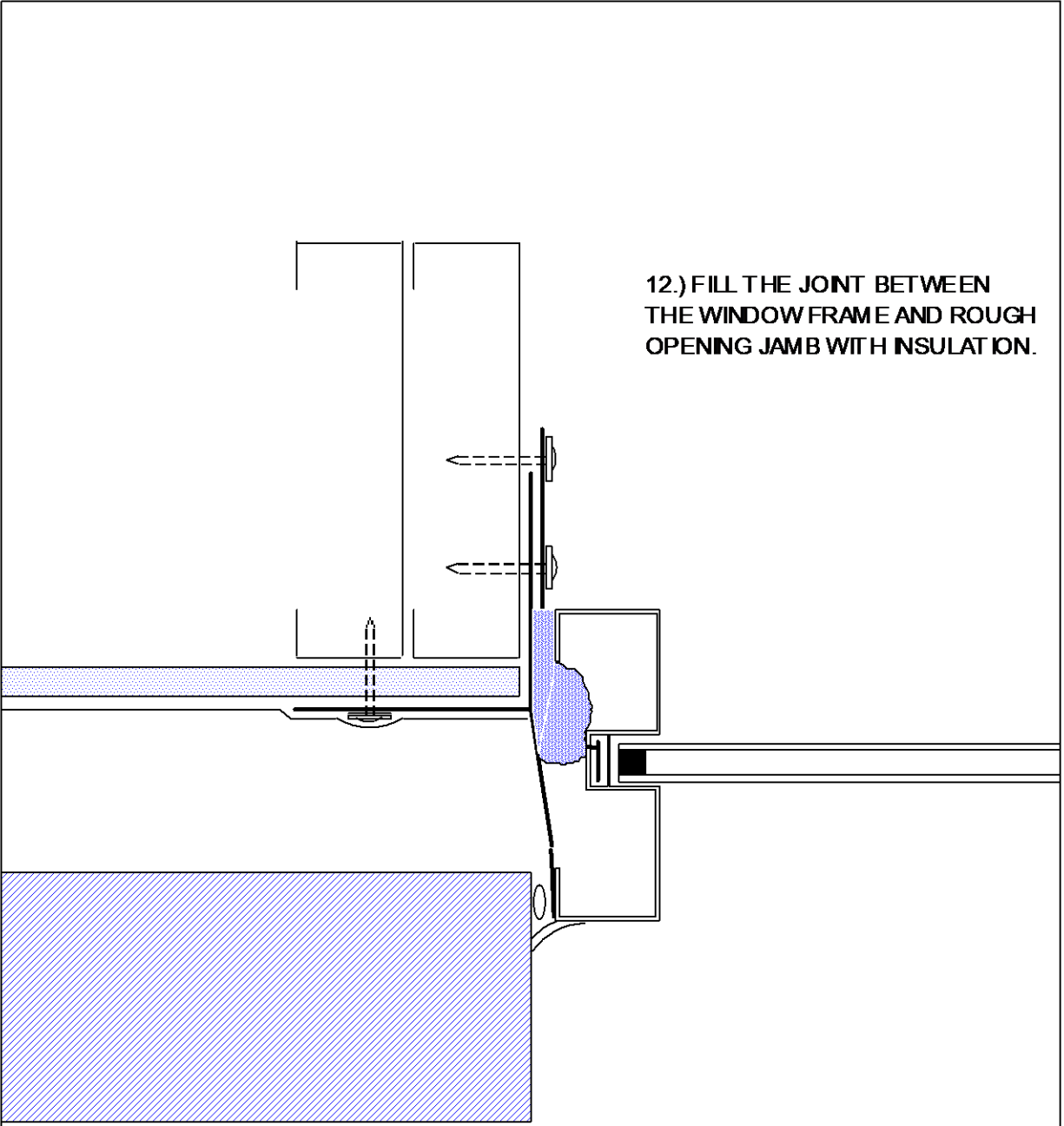
**WINDOW FLASHING SYSTEM INSTALLATION: STEP 10**



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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 11**

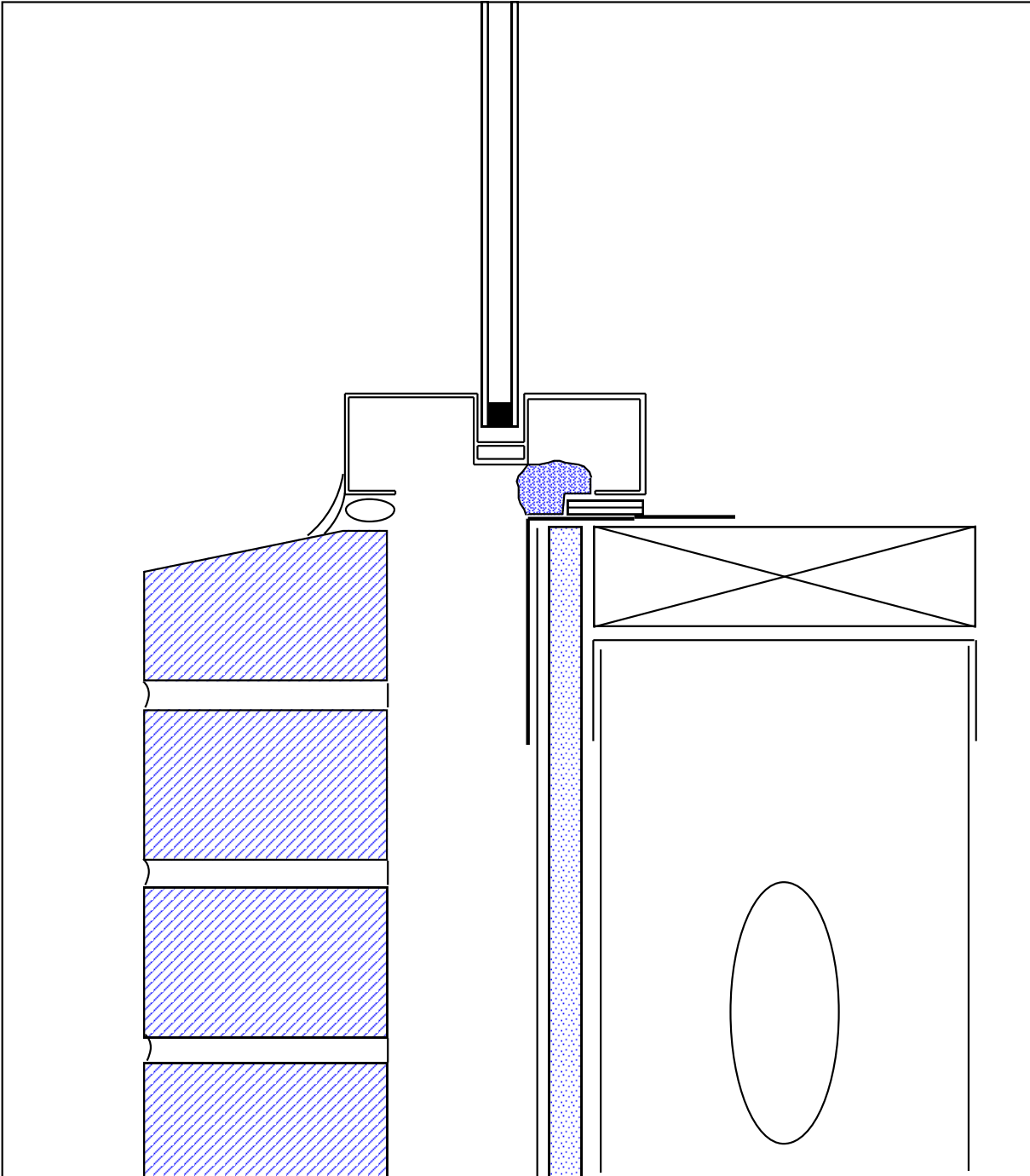


12.) FILL THE JOINT BETWEEN THE WINDOW FRAME AND ROUGH OPENING JAMB WITH INSULATION.

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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 12**



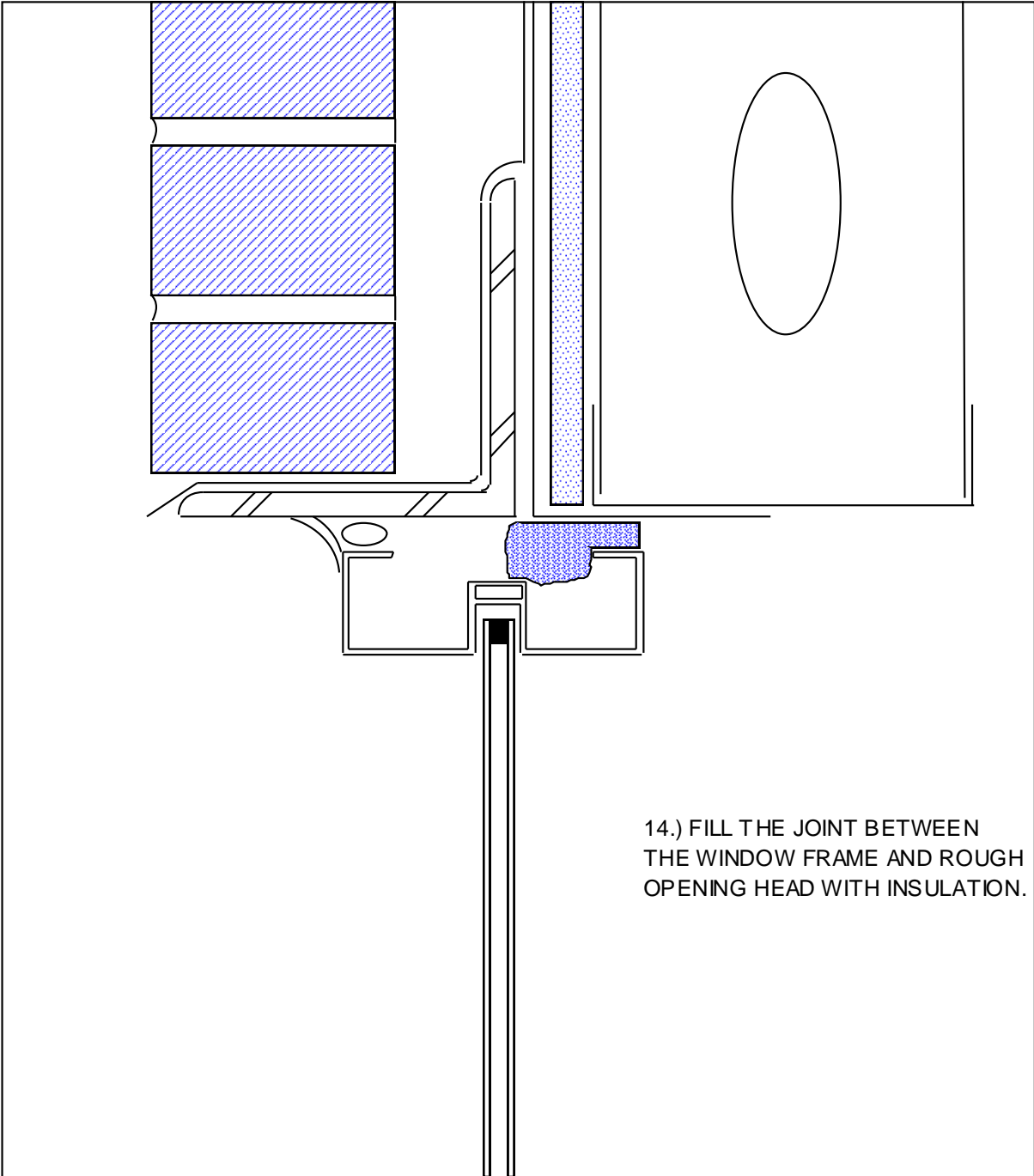
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WINDOW FLASHING SYSTEM INSTALLATION: STEP 13



14.) FILL THE JOINT BETWEEN  
THE WINDOW FRAME AND ROUGH  
OPENING HEAD WITH INSULATION.

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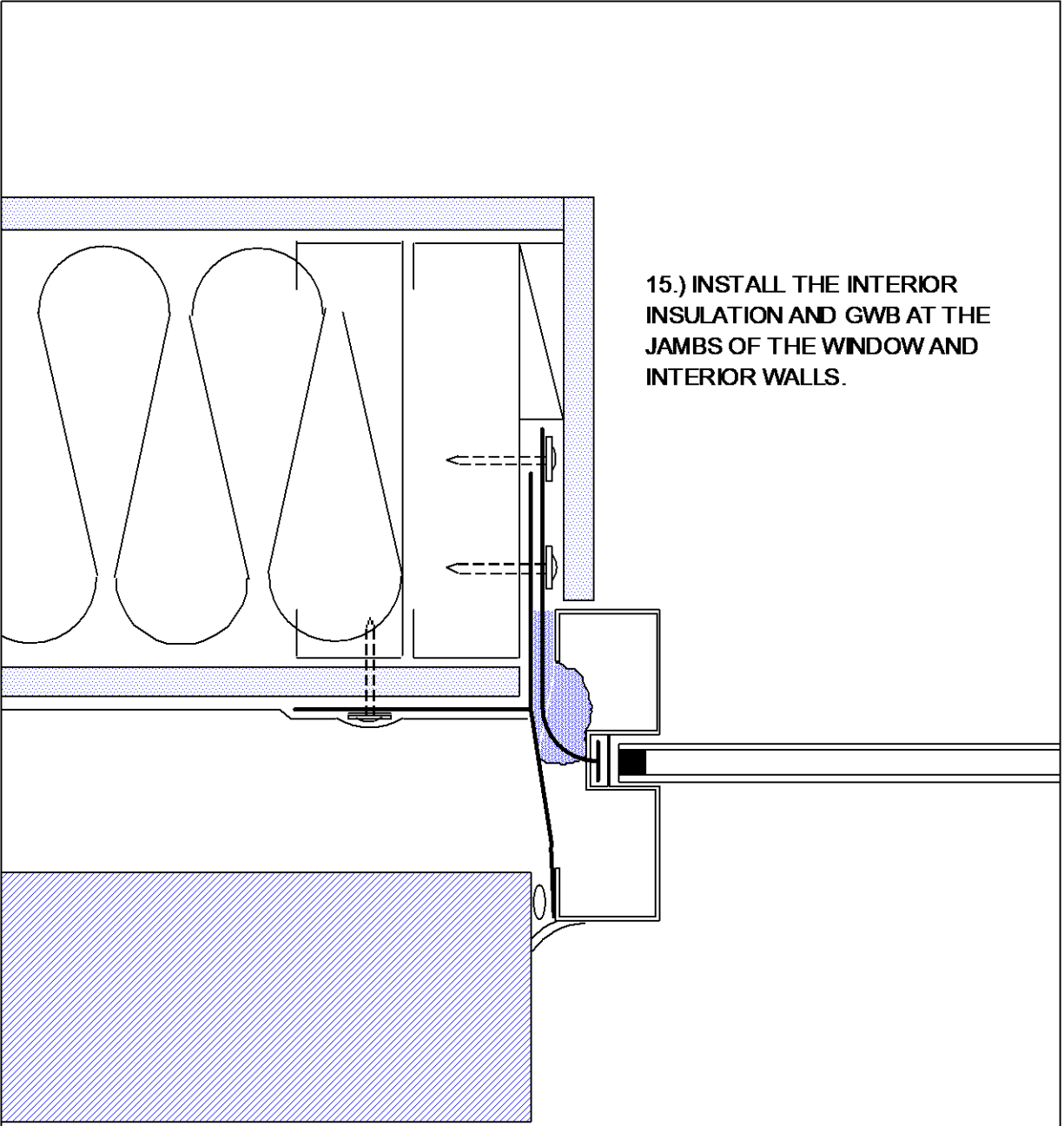
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WINDOW FLASHING SYSTEM INSTALLATION: STEP 14



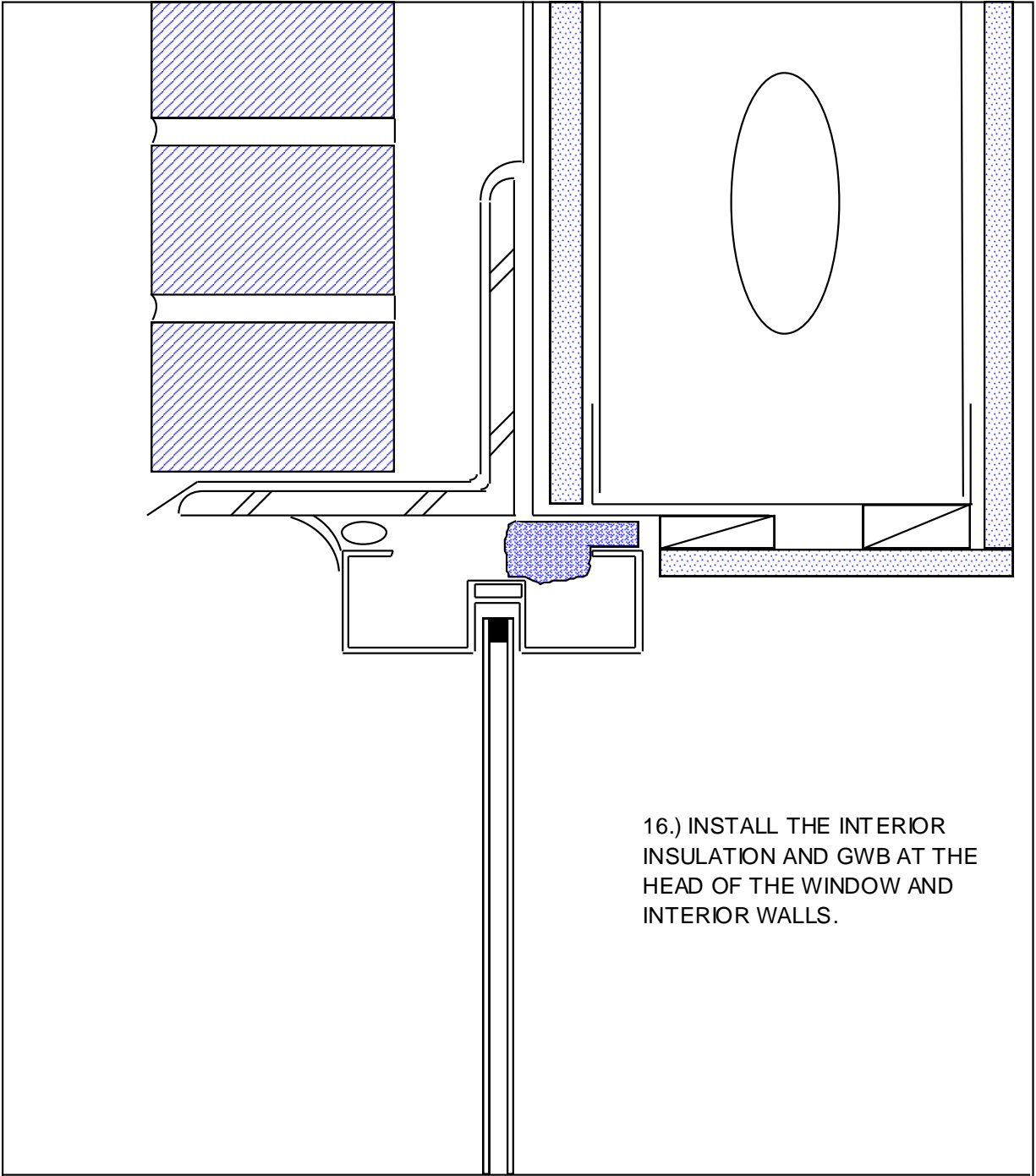


15.) INSTALL THE INTERIOR INSULATION AND GWB AT THE JAMBS OF THE WINDOW AND INTERIOR WALLS.

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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 15**

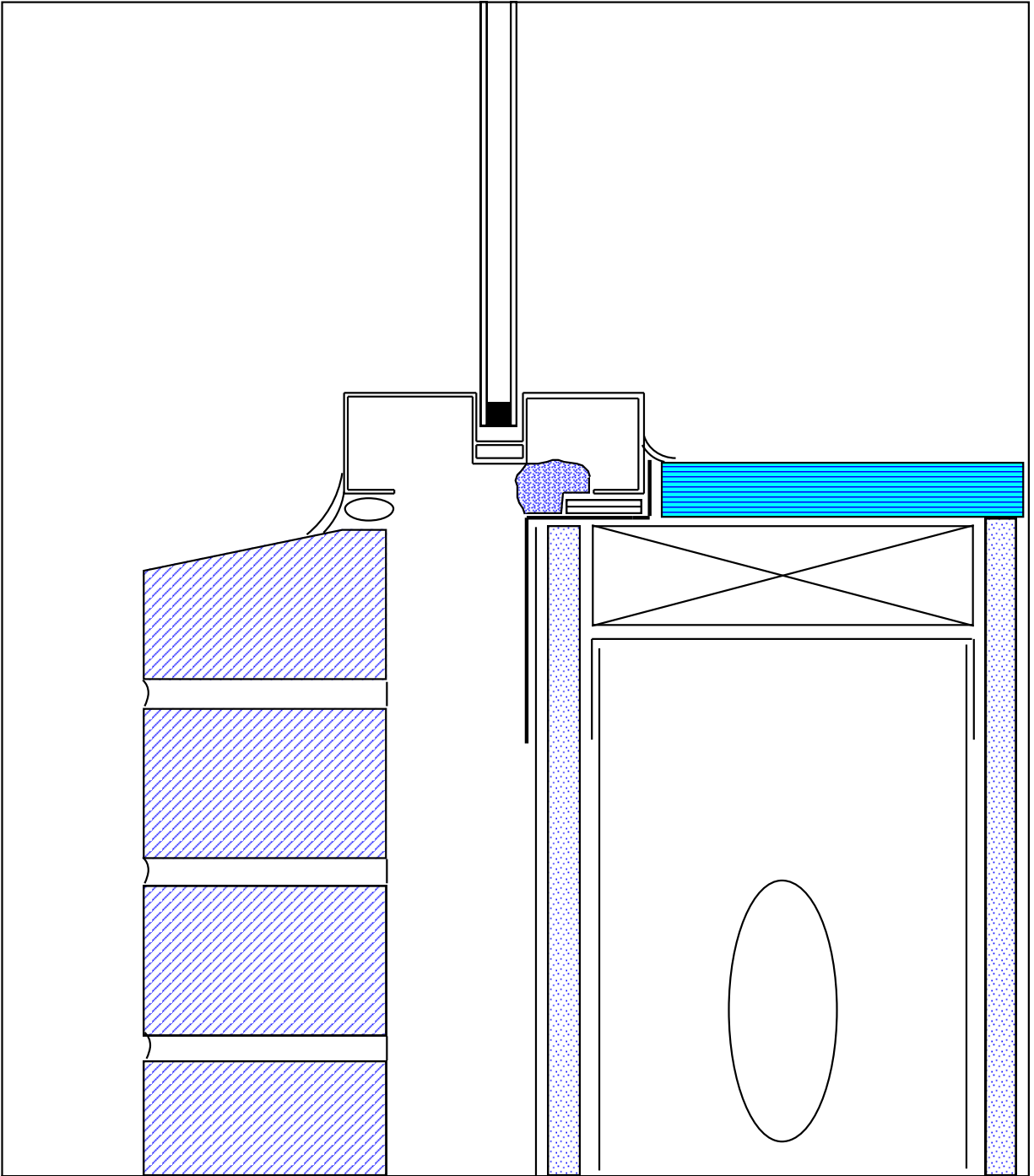


16.) INSTALL THE INTERIOR INSULATION AND GWB AT THE HEAD OF THE WINDOW AND INTERIOR WALLS.

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WINDOW FLASHING SYSTEM INSTALLATION: STEP 16



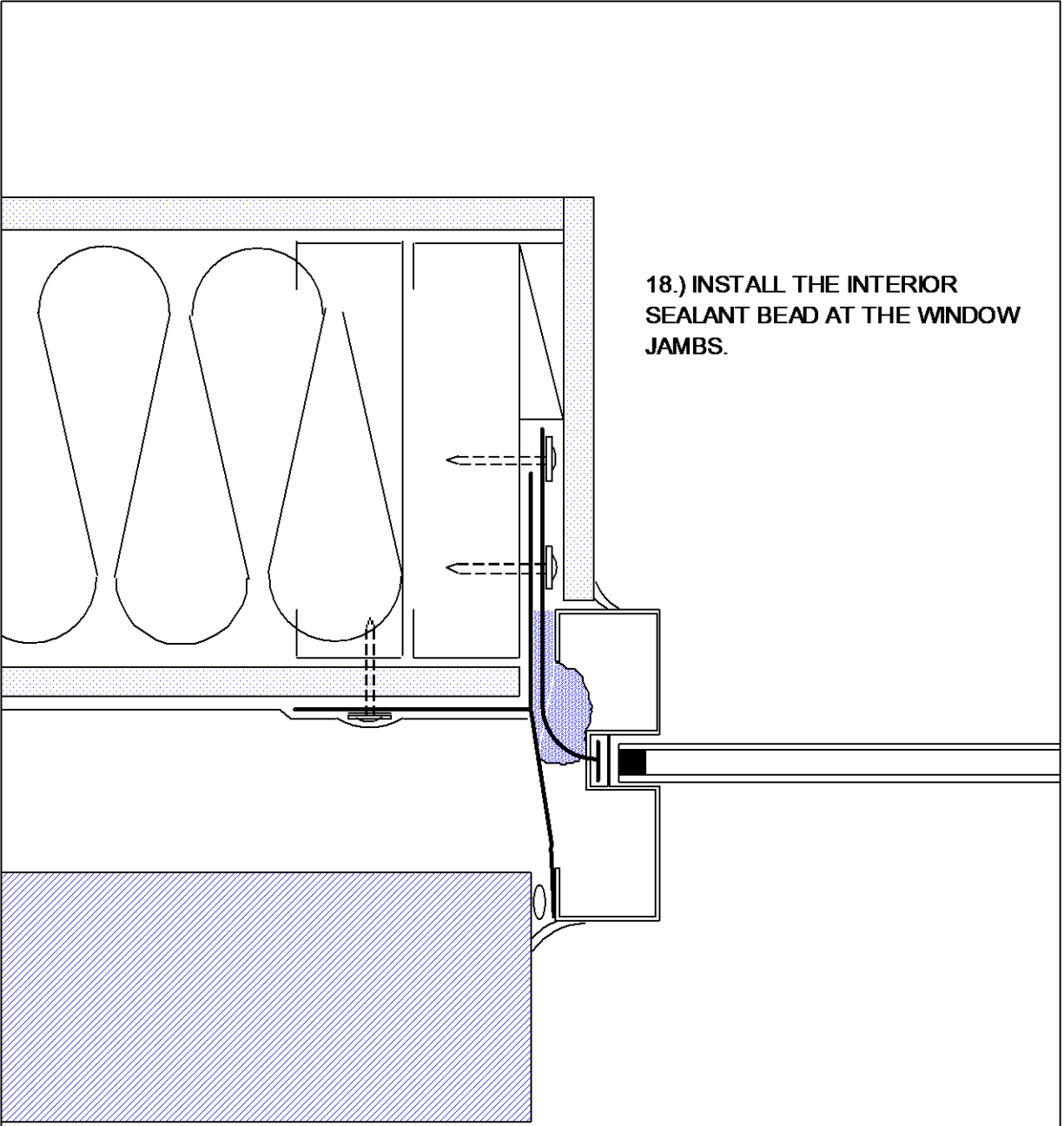
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WINDOW FLASHING SYSTEM INSTALLATION: STEP 17



18.) INSTALL THE INTERIOR  
SEALANT BEAD AT THE WINDOW  
JAMBS.

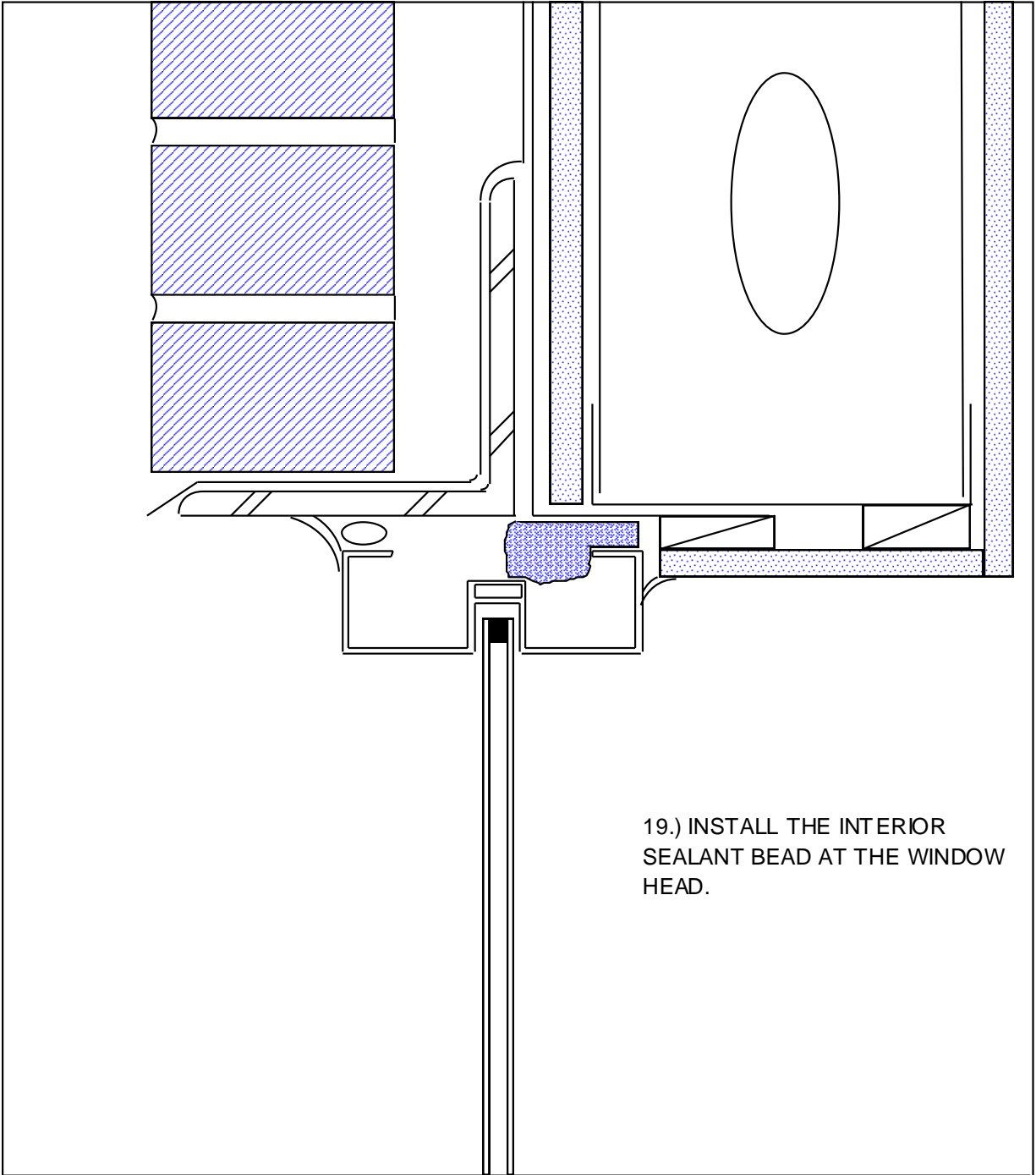
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**WINDOW FLASHING SYSTEM INSTALLATION: STEP 18**



19.) INSTALL THE INTERIOR  
SEALANT BEAD AT THE WINDOW  
HEAD.

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WINDOW FLASHING SYSTEM INSTALLATION: STEP 19